

## Frequency Response

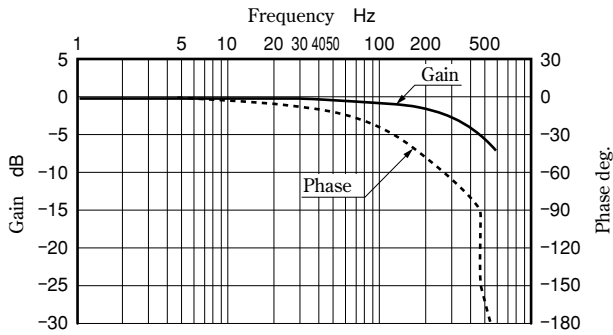
<Conditions>

● Hydraulic Circuit: Port A/B Closed ● Supply Pressure : 14 MPa

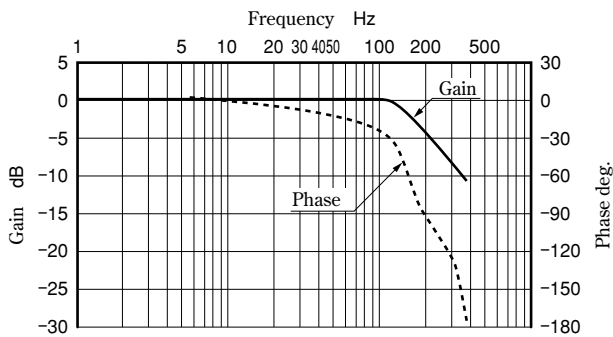
### ● LSVG-03-4/10/20/40-10

Amplifier : AMLS-A-D48- \* -10 (Power Supply: 48 V DC)

Input Signal  $\pm 25\%$

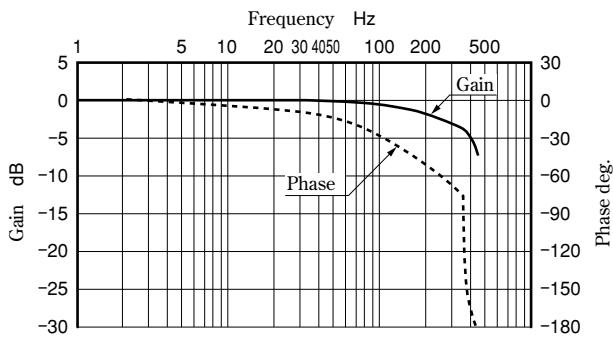


Input Signal  $\pm 100\%$

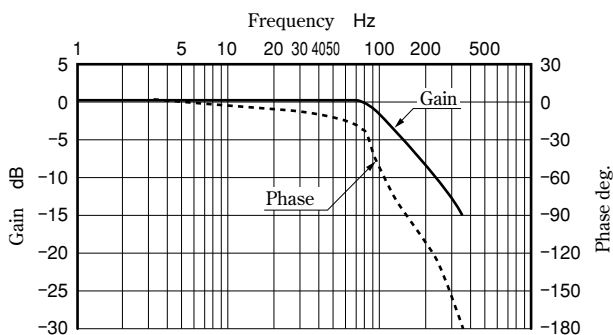


Amplifier : AMLS-A-D24- \* -10 (Power Supply: 24 V DC)

Input Signal  $\pm 25\%$



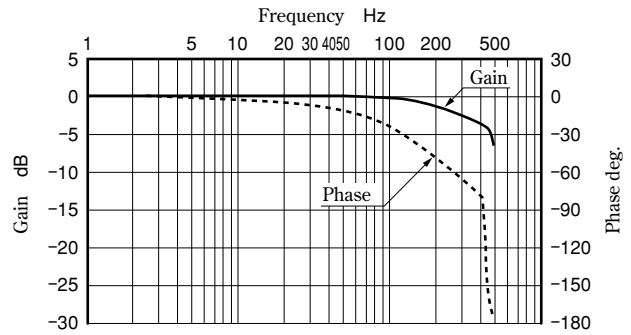
Input Signal  $\pm 100\%$



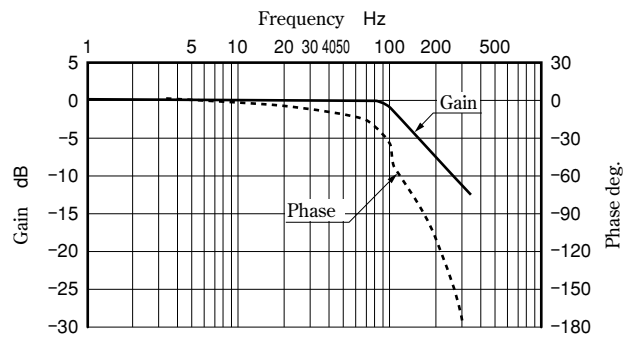
### ● LSVG-03-60-10

Amplifier : AMLS-B-D48- \* -10 (Power Supply: 48 V DC)

Input Signal  $\pm 25\%$

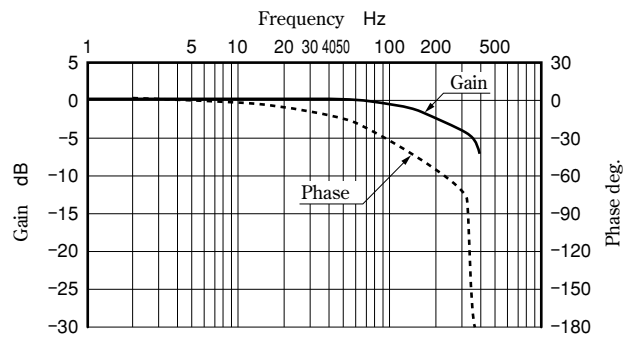


Input Signal  $\pm 100\%$

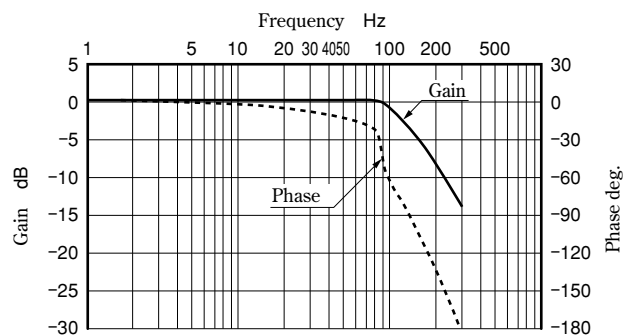


Amplifier : AMLS-B-D24- \* -10 (Power Supply: 24 V DC)

Input Signal  $\pm 25\%$



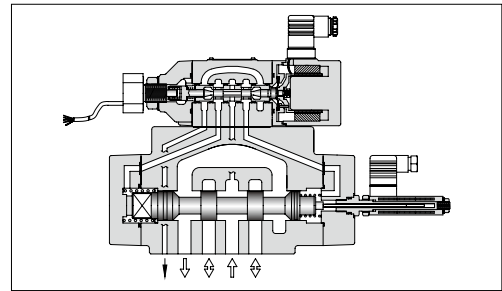
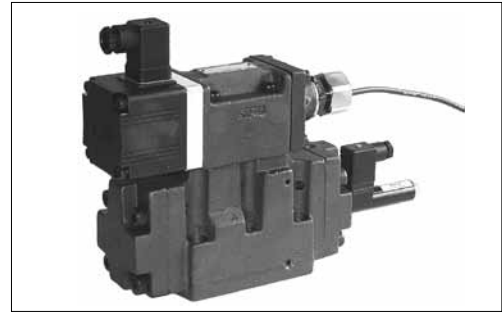
Input Signal  $\pm 100\%$



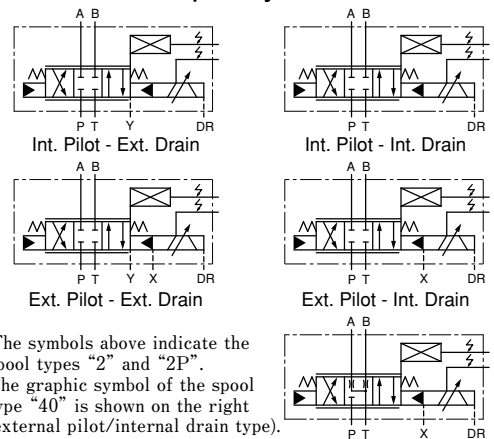
# Tow Stage Type High-Speed Linear Servo Valves

Two stage type linear servo valves are a type of high-flow servo valve that has a direct type high speed linear servo valve in its pilot stage to drive the main spool. These valves control the positions of the pilot and main spools with electrical feedback, achieving high accuracy and response.

- High flow**  
 The valves consist of two stages to provide a high flow rate (Rated flow at  $\Delta P = 7 \text{ MPa}$ : 750 - 3800 L/min).
- High accuracy**  
 The valves have a low hysteresis of 0.1 % or less, achieving high accuracy. They allow the main unit to operate with much higher repeatability.
- High response characteristics**  
 The valves provide significantly high levels of step and frequency responses, which are typically used as measures of response characteristics; the step response is 8 ms ( $0 \leftrightarrow 100 \%$ ), and the frequency response is 105 Hz/ $-90^\circ$  ( $\pm 25 \%$  amplitude) (Representative values for LSVHG-06-900). Thus, the valves ensure the achievement of unprecedented high response.
- Excellent contamination resistance**  
 As is the case with the direct type linear servo valves, the permissible level of fluid contamination for these valves is up to NAS 1638 class 10.



Graphic Symbols



## Model Number Designation

| F—  | LSVHG   | —06        | —900                                    | —2P                                   | —E  | T   | —R  | —A  | —10           |
|---|---|------------|---|---------------------------------------|---|---|---|---|---------------|
| Fluid Type  | Series Number   | Valve Size | Rated Flow @ $\Delta P = 7 \text{ MPa}$ | Spool Type                            | Pilot Connection                                | Drain Connection                                | Cable Departure Direction   | Fail-safe Function  | Design Number |
| F : Special Seals for Phosphate Ester Type Fluid (Omit if not required) | LSVHG : Two Stage Type High Speed Linear Servo Valves | 04         | 750 : 750 L/min                         | 2 : 10% Overlap<br>                   | None : Internal Pilot<br><br>E : External Pilot | None : External Drain<br><br>T : Internal Drain | (Viewed from the linear motor side)<br>None : Upper (Standard)<br>R : Right<br>L : Left | None : P→B→A→T Position Valve Opening: Full<br><br>A : P→A→B→T Position Valve Opening: Full | 10            |
|   |   | 06         | 900 : 900 L/min<br>1300 : 1300 L/min    | 40 : Open Centre A, B & T<br>         |   |   |   |   | 20            |
|   |   | 10         | 3800 : 3800 L/min                       | 2P : Zero Lap<br><br>(Dual Flow Gain) |   |   |   |   |               |

## Exclusive Amplifiers

To ensure stable performance, it is recommended to use Yuken's AMLS series linear servo amplifiers.

| Valve Model Number             | Amplifier Model     |
|--------------------------------|---------------------|
| LSVHG-04-750                   | AMLS-C2-D * - * -10 |
| LSVHG-06-900                   | AMLS-C-D * - * -10  |
| LSVHG-06-1300<br>LSVHG-10-3800 | AMLS-D-D * - * -10  |

## Attachment

| Model Number | Mounting Bolt                     | Qty. | Bolt Tightening Torque |
|--------------|-----------------------------------|------|------------------------|
| LSVHG-04     | Hex. Soc. Head Cap Screw:M 6 ×55L | 2    | 12.9 - 15.9 Nm         |
|              | Hex. Soc. Head Cap Screw:M10×60L  | 4    | 60.6 - 74.1 Nm         |
| LSVHG-06     | Hex. Soc. Head Cap Screw:M12×85L  | 6    | 104 - 127 Nm           |
| LSVHG-10     | Hex. Soc. Head Cap Screw:M20×90L  | 6    | 494 - 603 Nm           |

# Linear Servo Valves

## Specifications

The specifications below are for use with a 48 V DC type exclusive amplifier; for use with a 24 V DC type amplifier, see the values in parentheses ( ).

| Description  |                                       | Model Numbers                         |   | LSVHG-04-750 |      |                 | LSVHG-06-900 |      |                 | LSVHG-06-1300 |      |                 | LSVHG-10-3800 |      |  |  |
|--|---------------------------------------|---------------------------------------|---|--------------|------|-----------------|--------------|------|-----------------|---------------|------|-----------------|---------------|------|--|--|
|  |                                       |                                       |   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Rated Flow @ $\Delta P = 7$ MPa (4-Way Valve)                      |                                       | L/min                                 | 750   |              |      | 900             |              |      | 1300            |               |      | 3800            |               |      |  |  |
| Rated Flow @ $\Delta P = 0.5$ MPa (per Land)                       |                                       | L/min                                 | 283   |              |      | 340             |              |      | 490             |               |      | 1440            |               |      |  |  |
| Max. Operating Pressure  |                                       | MPa                                   | 35  |              |      | 35              |              |      | 31.5            |               |      | 35              |               |      |  |  |
| Proof Pres. at Return Port   | External Drain                        | MPa                                   | 31.5  |              |      | 35              |              |      | 25              |               |      | 28              |               |      |  |  |
|  | Internal Drain <sup>(1)</sup>         | MPa                                   | 31.5  |              |      | 35              |              |      | 25              |               |      | 28              |               |      |  |  |
| DR Port Permissible Back Pressure <sup>(2)</sup>                   |                                       | MPa                                   | 0.05  |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Pilot Pressure <sup>(3)</sup>                                      |                                       | MPa                                   | 1.5 - 35  |              |      |                 |              |      |                 |               |      | 1.5 - 25        |               |      |  |  |
| Pilot Flow Rate <sup>(4)</sup>                                     |                                       | L/min                                 | 27 (22) or more   |              |      | 30 (24) or more |              |      | 34 (27) or more |               |      | 32 (27) or more |               |      |  |  |
| Pilot Valve Max. Leakage   |                                       | Ps=Pp=14 MPa<br>32 mm <sup>2</sup> /s | L/min   |              | 1.7  |                 |              |      |                 |               |      |                 |               |      |  |  |
| Main Valve Max. Leakage  | Spool Type                            |                                       | -2-   | -40-         | -2P- | -2-             | -40-         | -2P- | -2-             | -40-          | -2P- | -2-             | -40-          | -2P- |  |  |
|  | Ps=Pp=14 MPa<br>32 mm <sup>2</sup> /s | L/min                                 | 0.8   | 1.6          | 6.8  | 0.9             | 1.8          | 7    | 1               | 2             | 8    | 3               | 6             | 10   |  |  |
| Hysteresis   |                                       | %                                     | 0.1 or less   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Step Response (0 <=> 100 %, Typical) <sup>(5)</sup>                |                                       | ms                                    | 8 (10)  |              |      | 8 (10)          |              |      | 10 (13)         |               |      | 15 (18)         |               |      |  |  |
| Frequency Response ( $\pm 25$ % Amplitude, Typical) <sup>(5)</sup> | Gain: -3 dB                           | Hz                                    | 150 (140)   |              |      | 160 (130)       |              |      | 150 (110)       |               |      | 100 (60)        |               |      |  |  |
|  | Phase: -90°                           | Hz                                    | 110 (100)   |              |      | 105 (100)       |              |      | 100 (100)       |               |      | 85 (75)         |               |      |  |  |
| Vibration Proof <sup>(6)</sup>                                     |                                       |                                       | Frequency: 10 - 60 Hz, Amplitude: 4 mm, Acceleration: 7.8 - 282 m/s <sup>2</sup><br>Frequency: 61 - 2000 Hz, Amplitude: 4 - 0.0038 mm, Acceleration: 294 m/s <sup>2</sup> |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Protection   |                                       |                                       | IP 64   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Ambient Temperature  |                                       | °C                                    | -15 - +60   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Spool Stroke to Stops  |                                       | mm                                    | $\pm 5$   |              |      | $\pm 5$         |              |      | $\pm 7$         |               |      | $\pm 7$         |               |      |  |  |
| Spool End Area   |                                       | cm <sup>2</sup>                       | 7.1   |              |      | 8               |              |      | 8               |               |      | 11.3            |               |      |  |  |
| Polarity   |                                       |                                       | See the description about I/O signal characteristics on page 18.  |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| Linear Motor Specification   | Current                               | A                                     | 2 [Max. 6 ]   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
|  | Coil Resistance                       | $\Omega$                              | 4.5   |              |      |                 |              |      |                 |               |      |                 |               |      |  |  |
| 質量   |                                       | kg                                    | 12  |              |      | 20              |              |      | 21              |               |      | 78              |               |      |  |  |

Note: <sup>(1)</sup> Pressure at the return port should be at actual supply pressure or less.

<sup>(2)</sup> Back pressure at the drain port should be 0.05 MPa or less and not be a negative pressure.

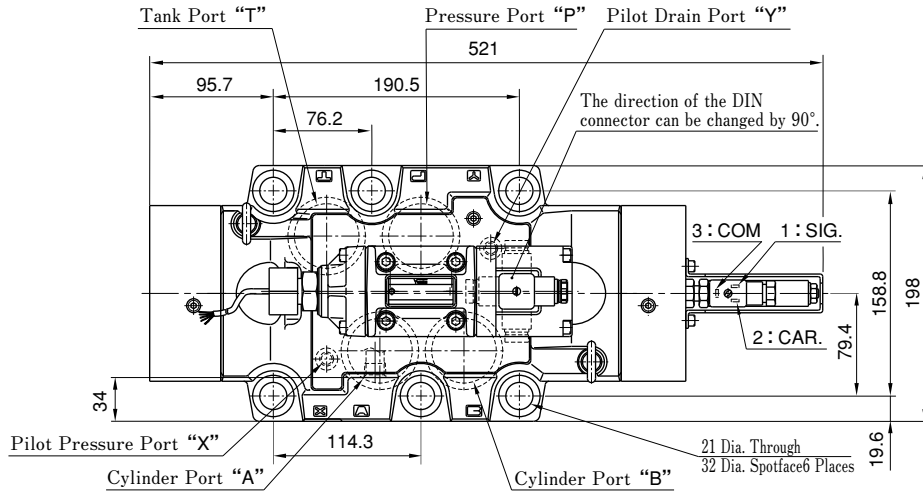
<sup>(3)</sup> Supply pressure for the pilot valve should be 1.5 to 35 MPa (1.5 to 25 MPa for LSVHG-10) and should also be 60 % of actual supply pressure or more.

<sup>(4)</sup> The pilot flow is calculated based on a pilot pressure of 14 MPa and the above step response.

<sup>(5)</sup> This value is measured for each valve based on a pilot pressure of 14 MPa; it may vary depending on the actual circuit/operation conditions.

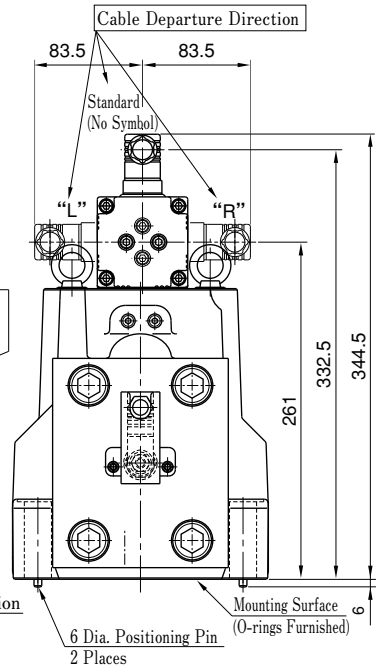
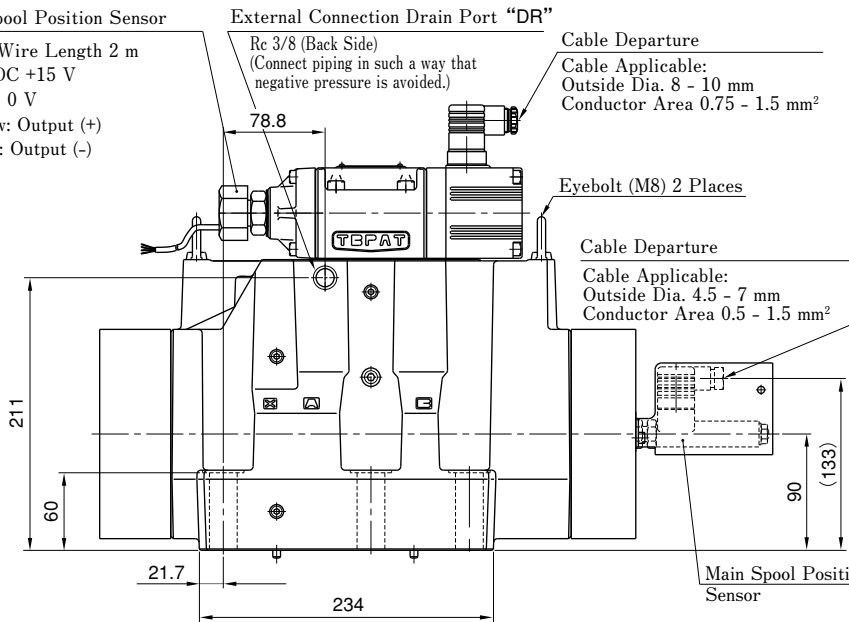
<sup>(6)</sup> There are restrictions on the mounting position; refer to the instructions for details.

**LSVHG-10**



**Pilot Spool Position Sensor**

- Lead Wire Length 2 m
- Red: DC +15 V
- Black: 0 V
- Yellow: Output (+)
- White: Output (-)



Note) Refer to the wiring diagram on page 20 for detailed connection between the pilot valve DIN connector/ position sensors (pilot and main spools) and the amplifier.

**[Mounting Surface]**

Prepare a mounting surface shown on the right. Basically, the dimensions of the mounting surface conform to the ISO standard, but the specifications for the ports P, A, B, and T are different as follows.

|                         | ISO 4401-08-07-0-94 | Mounting Surface for LSVHG-10 |
|-------------------------|---------------------|-------------------------------|
| Dia. of Port P, A, B, T | 36 Dia.             | 50 Dia.                       |

The mounting surface should have a good machined finish.

**● O-rings for the Ports**

| Port       | O-ring Size            | Qty. |
|------------|------------------------|------|
| P, A, B, T | AS568-227 (NBR, Hs 90) | 4    |
| X, Y       | AS568-015 (NBR, Hs 90) | 2    |

O-rings made of fluorinated rubber are required to use phosphate ester type fluids.

